

(V) Preliminary Specifications**() Final Specifications**

Module	13.3" HD Color TFT-LCD
Model Name	B133XW02 V0 (H/W:0A,1A)
Note ()	<i>LED Backlight with driving circuit design</i>

Customer**Date****Approved by****Date**Kendra Wang17th Sep, 2008**Checked &
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Note: This Specification is subject to change without notice.

**NBBU Marketing Division /
AU Optronics corporation**



Product Specification

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Record of Revision

Version and Date	Page	Old description	New Description	Remark
0.1 2008/09/17	All	First Edition for Customer		



1. Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open nor modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 10) After installation of the TFT Module into an enclosure (Notebook PC Bezel, for example), do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 11) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 12) Disconnecting power supply before handling LCD modules, it can prevent electric shock, DO NOT TOUCH the electrode parts, cables, connectors and LED circuit part of TFT module that a LED light bar build in as a light source of back light unit. It can prevent electrostatic breakdown.



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2. General Description

B133XW02 V0 is a Color Active Matrix Liquid Crystal Display composed of a TFT LCD panel, a driver circuit, and LED backlight system. The screen format is intended to support the High Definition (1366(H) x 768(V)) screen and 262k colors (RGB 6-bits data driver) with LED backlight driving circuit. All input signals are LVDS interface compatible.

B133XW02 V0 is designed for a display unit of notebook style personal computer and industrial machine.

2.1 General Specification

The following items are characteristics summary on the table at 25 °C condition:

Items	Unit	Specifications		
Screen Diagonal	[mm]	336.6 (13.25W")		
Active Area	[mm]	293.42 X 164.97		
Pixels H x V		1366x3(RGB) x 768		
Pixel Pitch	[mm]	0.2148X0.2148		
Pixel Format		R.G.B. Vertical Stripe		
Display Mode		Normally White		
White Luminance ($I_{LED}=20mA$) (Note: ILED is LED current)	[cd/m ²]	200 typ. (5 points average) 170 min. (5 points average)		
Luminance Uniformity		1.25 max. (5 points)		
Contrast Ratio		400 typ		
Response Time	[ms]	8 typ / 12 Max		
Nominal Input Voltage VDD	[Volt]	+3.3 typ.		
Power Consumption	[Watt]	TBD		
Weight	[Grams]	350 max.		
Physical Size	[mm]		L	W
		Max	308.1	183.6
		Typical	-	-
		Min	-	-
Electrical Interface		1 channel LVDS		
Surface Treatment		Anti-pollute, Glare, Hardness 3H, Reflection 4.3%		
Support Color		262K colors (RGB 6-bit)		



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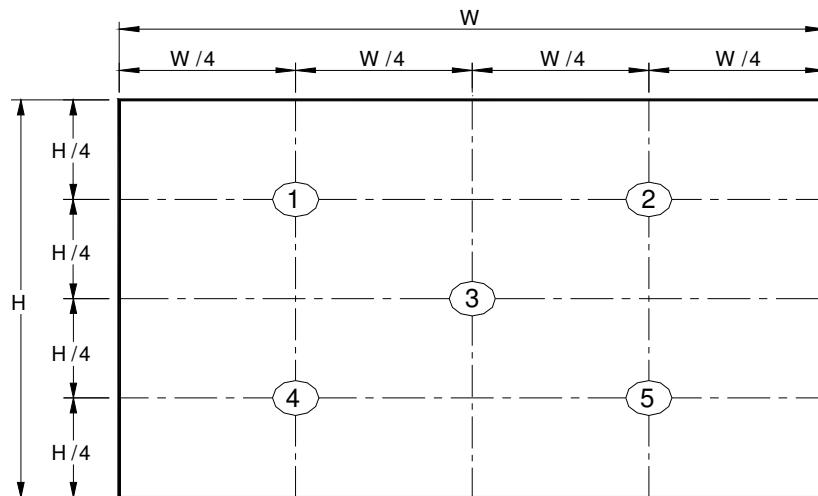
Temperature Range Operating Storage (Non-Operating)	[°C] [°C]	0 to +50 -20 to +60
RoHS Compliance		RoHS Compliance

2.2 Optical Characteristics

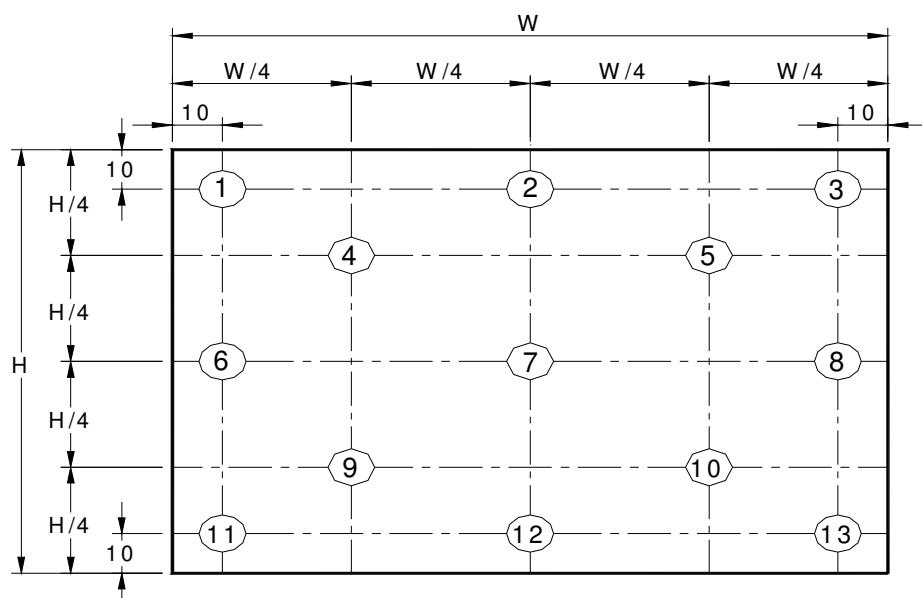
The optical characteristics are measured under stable conditions at 25°C (Room Temperature) :

Item	Unit	Conditions	Min.	Typ.	Max.	Note
White Luminance (I _{LED} =20mA)	[cd/m ²]	5 points average	170	200	-	1, 4, 5.
Viewing Angle	[degree] [degree]	Horizontal (Right) CR = 10 (Left)	-	45	-	4, 9
	[degree] [degree]	Vertical (Upper) CR = 10 (Lower)	-	15	-	
		5 Points	-	-	1.25	1, 3, 4
CR: Contrast Ratio			300	400	-	4, 6
Cross talk	%				TBD	4, 7
Response Time	[msec]	Rising + Falling	-	8	12	
Chromaticity of color Coordinates (CIE 1931)		Red x	TBD	TBD	TBD	4, 9
		Red y	TBD	TBD	TBD	
		Green x	TBD	TBD	TBD	
		Green y	TBD	TBD	TBD	
		Blue x	TBD	TBD	TBD	
		Blue y	TBD	TBD	TBD	
		White x	-	0.313	-	
		White y	-	0.329	-	

Note 1: 5 points position (Ref: Active area)



Note 2: 13 points position (Ref: Active area)



Note 3: The luminance uniformity of 5 or 13 points is defined by dividing the maximum luminance values by the minimum test point luminance

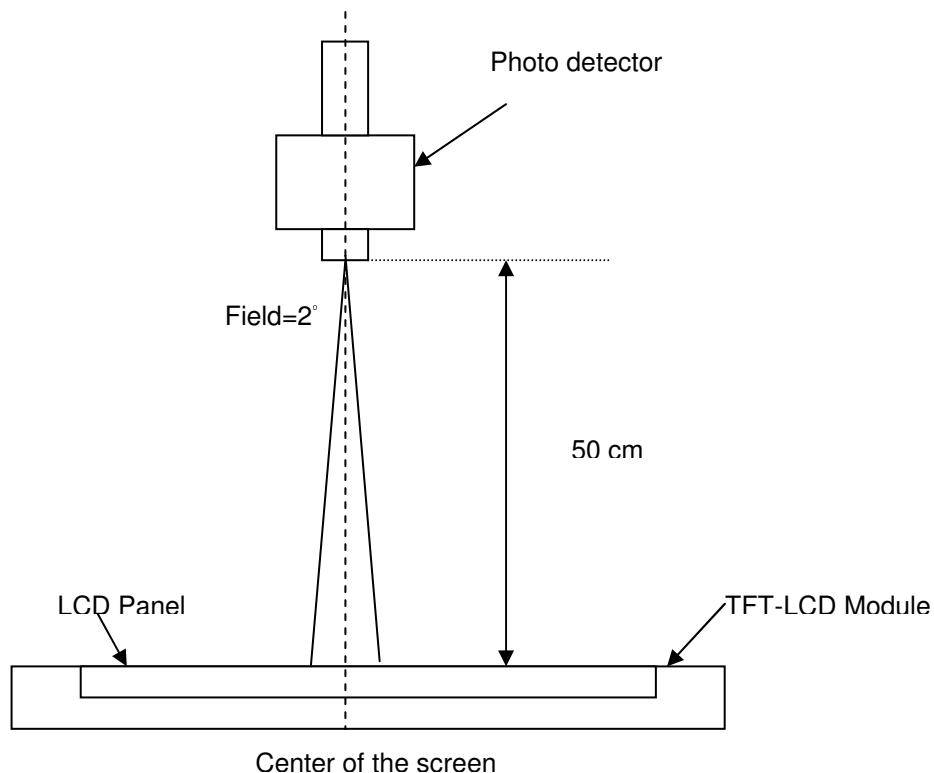
$$\delta_{W5} = \frac{\text{Maximum Brightness of five points}}{\text{Minimum Brightness of five points}}$$

$$\delta_{W13} = \frac{\text{Maximum Brightness of thirteen points}}{\text{Minimum Brightness of thirteen points}}$$

Note 4: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting

Backlight for 30 minutes in a stable, windless and dark room.



Note 5 : Definition of Average Luminance of White (Y_L):

Measure the luminance of gray level 63 at 5 points , $Y_L = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$

$L(x)$ is corresponding to the luminance of the point X at Figure in Note (1).

Note 6 : Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Brightness on the "White" state}}{\text{Brightness on the "Black" state}}$$

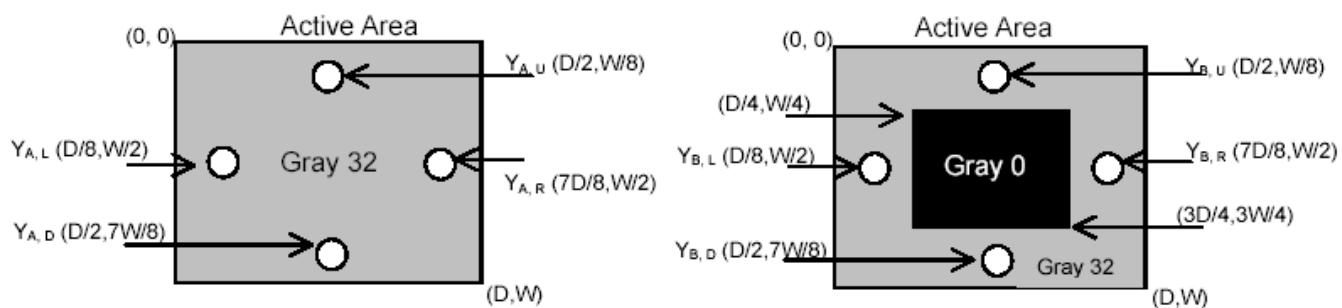
Note 7 : Definition of Cross Talk (CT)

$$CT = |Y_B - Y_A| / Y_A \times 100 (\%)$$

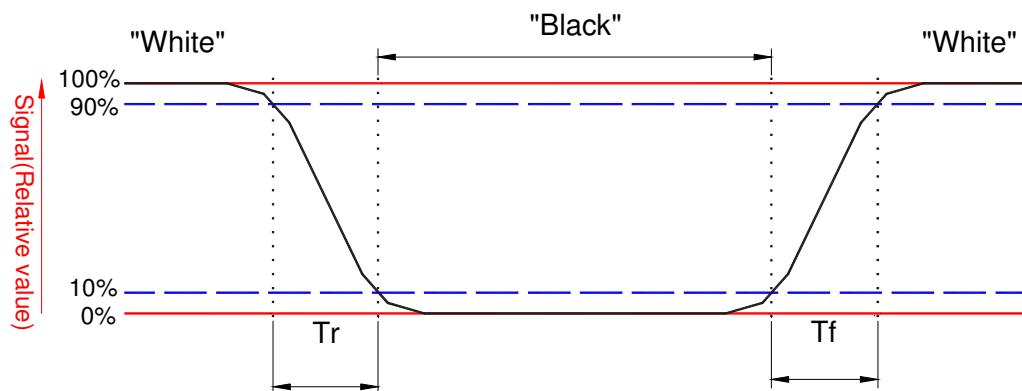
Where

Y_A = Luminance of measured location without gray level 0 pattern (cd/m^2)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m^2)

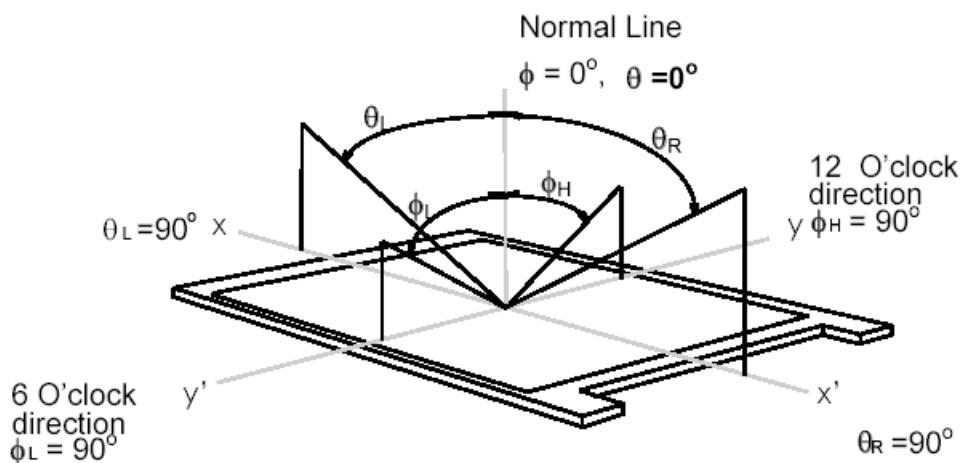
**Note 8:** Definition of response time:

The output signals of BM-7 or equivalent are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time interval between the 10% and 90% of amplitudes. Refer to figure as below.



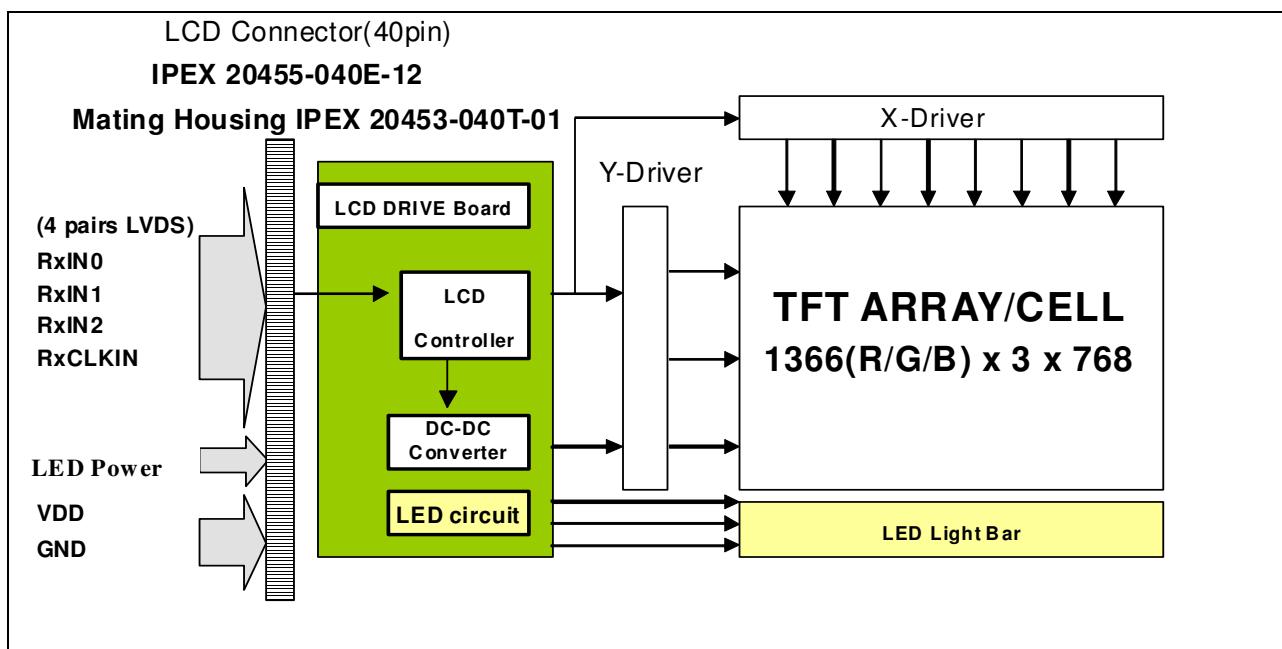
Note 9. Definition of viewing angle

Viewing angle is the measurement of contrast ratio ≥ 10 , at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (ϕ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.



3. Functional Block Diagram

The following diagram shows the functional block of the 13.3 inches wide Color TFT/LCD Module:





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4. Absolute Maximum Ratings

An absolute maximum rating of the module is as following:

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	Vin	-0.3	+4.0	[Volt]	Note 1,2

4.2 Absolute Ratings of Environment

Item	Symbol	Min	Max	Unit	Conditions
Operating Temperature	TOP	0	+50	[°C]	Note 4
Operation Humidity	HOP	10	90	[%RH]	Note 4
Storage Temperature	TST	-20	+60	[°C]	Note 4
Storage Humidity	HST	10	90	[%RH]	Note 4

Note 1: At Ta (25°C)

Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: LED specification refer to section 5.2

Note 4: For quality performance, please refer to AUO IIS (Incoming Inspection Standard).

5. Electrical characteristics

5.1 TFT LCD Module

5.1.1 Power Specification

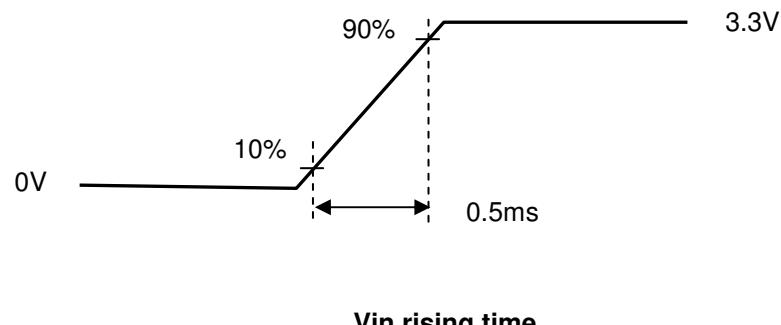
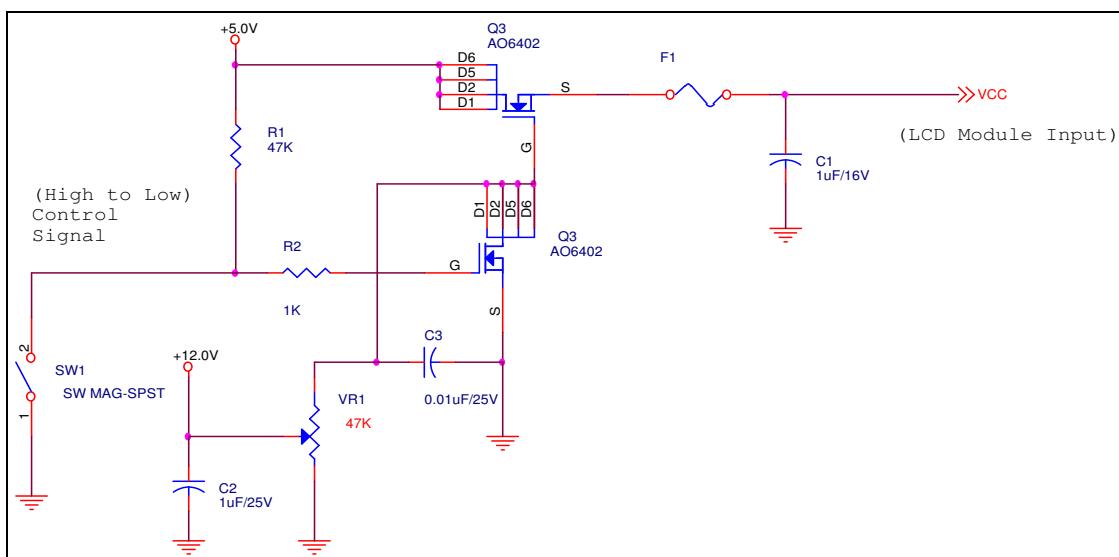
Input power specifications are as follows;

Symble	Parameter	Min	Typ	Max	Units	Note
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	
PDD	VDD Power	-	-	1	[Watt]	Note 1/2
IDD	IDD Current	-	-	333	[mA]	Note 1/2
IRush	Inrush Current	-	-	2000	[mA]	Note 3
VDDRp	Allowable Logic/LCD Drive Ripple Voltage	-	-	100	[mV] p-p	

Note 1 : Maximum Measurement Condition : Black Pattern

Note 2 : Typical Measurement Condition: Mosaic Pattern

Note 3 : Measure Condition



5.1.2 Signal Electrical Characteristics

Input signals shall be low or High-impedance state when VDD is off.

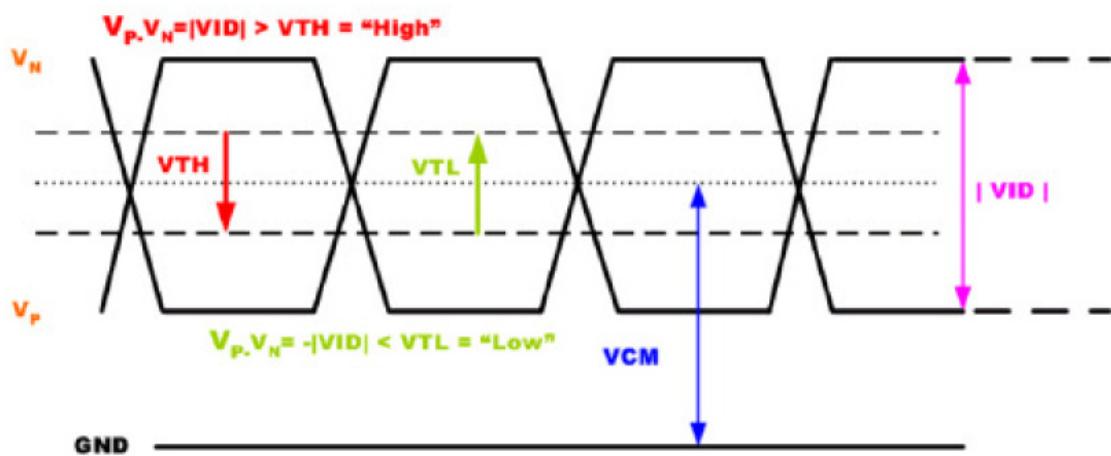
It is recommended to refer the specifications of THC63LVDF84A (Thine Electronics Inc.) in detail.

Signal electrical characteristics are as follows;

Parameter	Condition	Min	Max	Unit
Vth	Differential Input High Threshold ($V_{cm}=+1.2V$)	-	100	[mV]
Vtl	Differential Input Low Threshold ($V_{cm}=+1.2V$)	-100	-	[mV]
Vcm	Differential Input Common Mode Voltage	1.125	1.375	[V]

Note: LVDS Signal Waveform

Single-end Signal





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5.2 Backlight Unit

LED Parameter guideline for LED driving selection

Parameter	Symbol	Min	Typ	Max	Units	Condition
LED Forward Voltage	V _F	--	3.2	3.4	[Volt]	(Ta=25°C)
LED Forward Current	I _F	-	20	30	[mA]	(Ta=25°C)
LED Power consumption	P _{LED}	-	TBD	-	[Watt]	(Ta=25°C) Note 1
LED Life-Time	N/A	TBD	-	-	Hour	(Ta=25°C) I _F =20 mA Note 2
Output PWM frequency	F _{PWM}	100	200	20K	Hz	
Duty ratio	--	5	--	100	%	

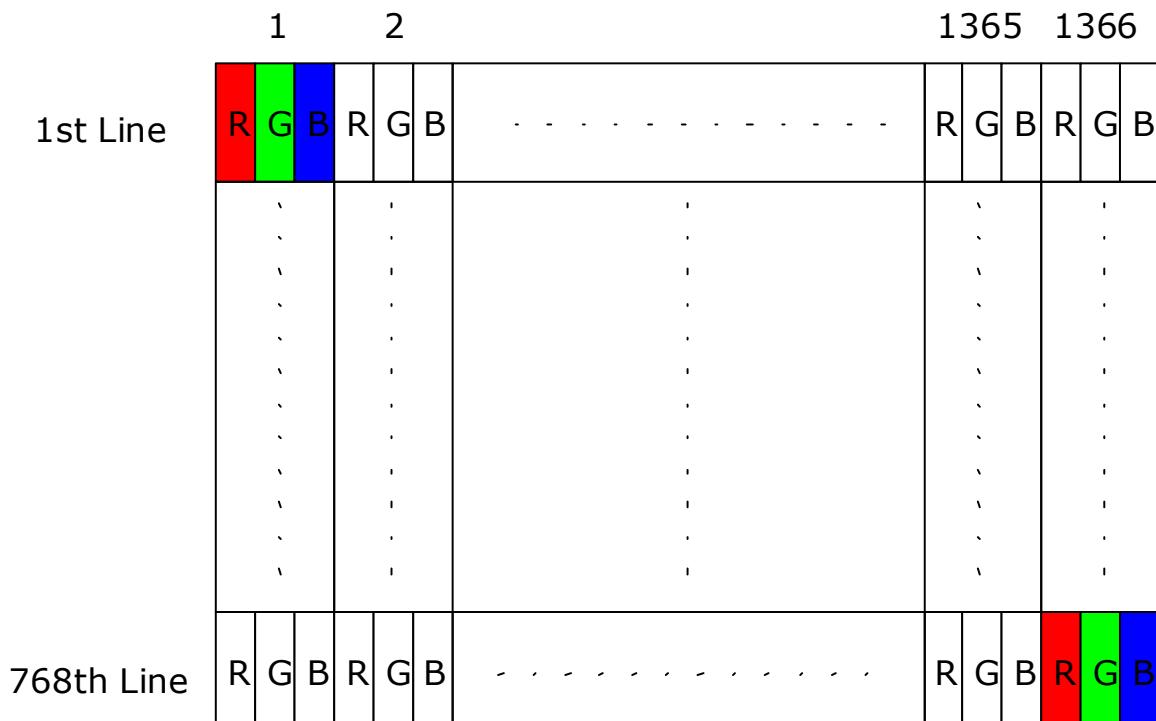
Note 1: Calculator value for reference $P_{LED} = I_F \times V_F \times LED(Qty)$

Note 2: The LED life-time define as the estimated time to 50% degradation of minimum specification luminance.

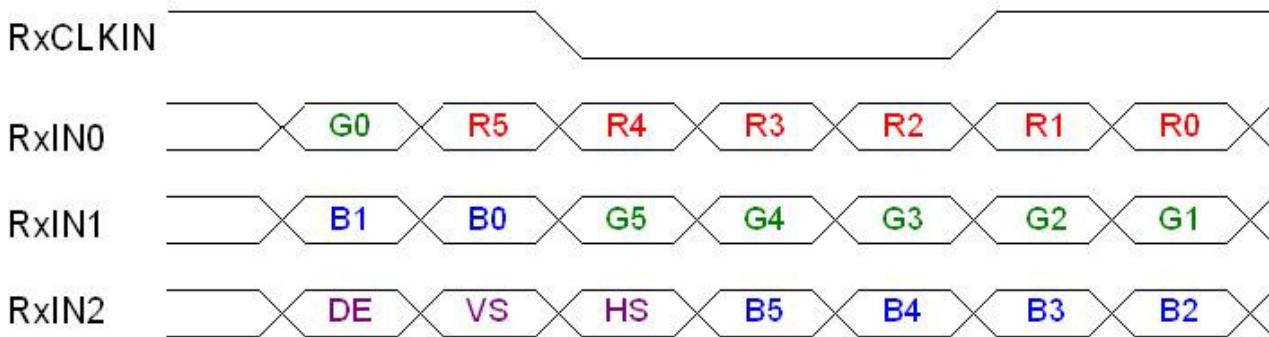
6. Signal Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.



6.2 The input data format



Signal Name	Description	
R5 R4 R3 R2 R1 R0	Red Data 5 (MSB) Red Data 4 Red Data 3 Red Data 2 Red Data 1 Red Data 0 (LSB)	Red-pixel Data Each red pixel's brightness data consists of these 6 bits pixel data.
G5 G4 G3 G2 G1 G0	Green Data 5 (MSB) Green Data 4 Green Data 3 Green Data 2 Green Data 1 Green Data 0 (LSB)	Green-pixel Data Each green pixel's brightness data consists of these 6 bits pixel data.
B5 B4 B3 B2 B1 B0	Blue Data 5 (MSB) Blue Data 4 Blue Data 3 Blue Data 2 Blue Data 1 Blue Data 0 (LSB)	Blue-pixel Data Each blue pixel's brightness data consists of these 6 bits pixel data.
RxCLKIN	Data Clock	The typical frequency is 72 MHZ. The signal is used to strobe the pixel data and DE signals. All pixel data shall be valid at the falling edge when the DE signal is high.
DE	Display Timing	This signal is strobed at the falling edge of RxCLKIN. When the signal is high, the pixel data shall be valid to be displayed.
VS	Vertical Sync	The signal is synchronized to RxCLKIN .
HS	Horizontal Sync	The signal is synchronized to RxCLKIN .

Note: Output signals from any system shall be low or High-impedance state when VDD is off.



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6.3 Integration Interface and Pin Assignment

LVDS is a differential signal technology for LCD interface and high speed data transfer device.

PIN#	Signal Name	Description
1	NC	No Connection (Reserve)
2	AVDD	PowerSupply,3.3V(typical)
3	AVDD	PowerSupply,3.3V(typical)
4	DVDD	DDC 3.3Vpower
5	NC	No Connection (Reserve)
6	SCL	DDCClock
7	SDA	DDCData
8	Rin0-	-LVDSdifferential data input(R0-R5,G0)
9	Rin0+	+LVDSdifferential data input(R0-R5,G0)
10	GND	Ground
11	Rin1-	-LVDSdifferential data input(G1-G5,B0-B1)
12	Rin1+	+LVDSdifferential data input(G1-G5,B0-B1)
13	GND	Ground
14	Rin2-	-LVDSdifferential data input(B2-B5,HS,VS,DE)
15	Rin2+	+LVDSdifferential data input(B2-B5,HS,VS,DE)
16	GND	Ground
17	ClkIN-	-LVDSdifferential clock input
18	ClkIN+	+LVDSdifferential clock input
19	GND	Ground-Shield
20	NC	No Connection (Reserve)
21	NC	No Connection (Reserve)
22	GND	Ground-Shield
23	NC	No Connection (Reserve)
24	NC	No Connection (Reserve)
25	GND	Ground-Shield
26	NC	No Connection (Reserve)
27	NC	No Connection (Reserve)
28	GND	Ground-Shield
29	NC	No Connection (Reserve)
30	NC	No Connection (Reserve)
31	VLED_GND	LED Ground
32	VLED_GND	LED Ground
33	VLED_GND	LED Ground
34	NC	No Connection (Reserve)



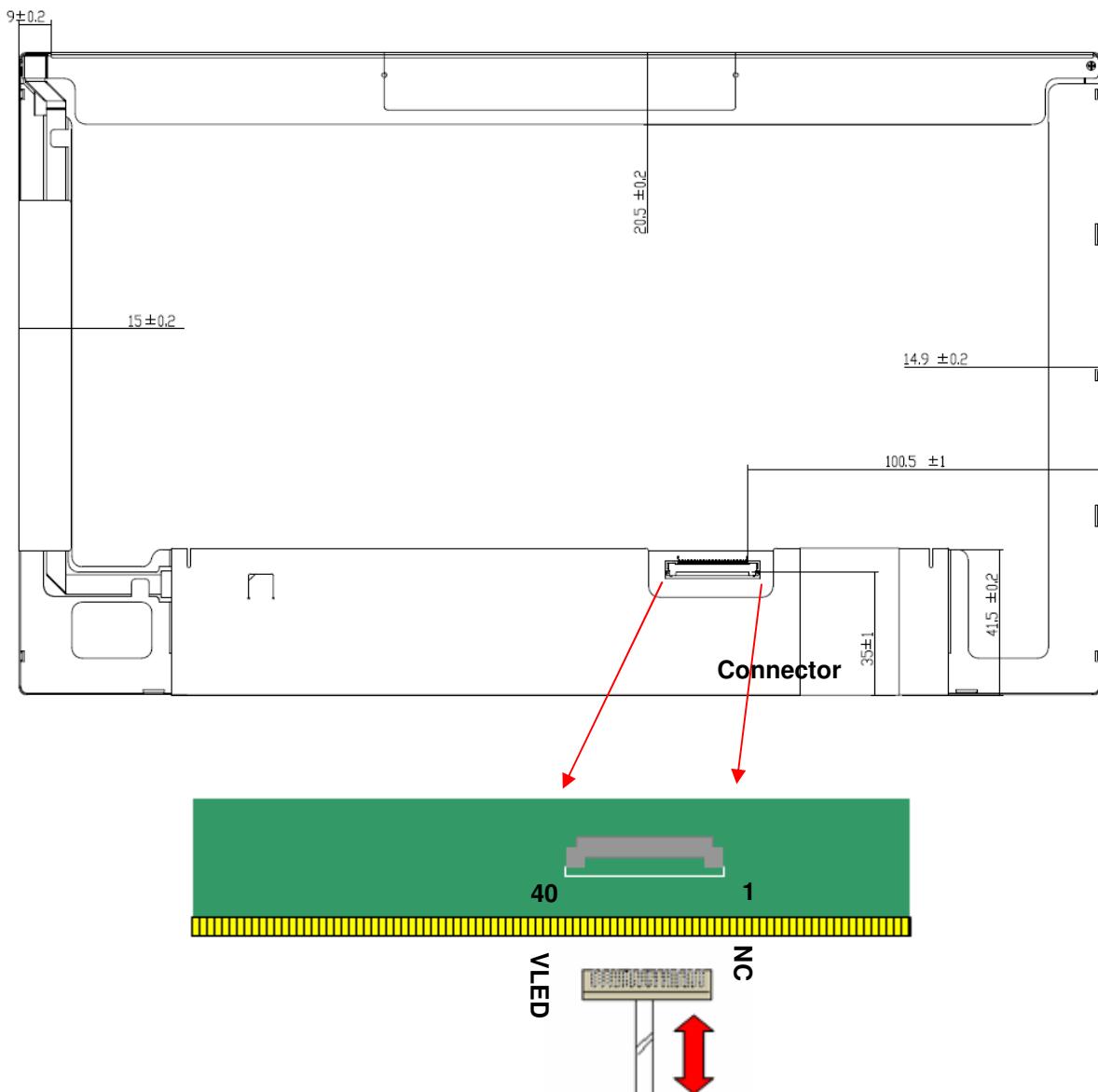
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35	PWM	System PWM Signal Input
36	LED_EN	LED enable pin(+3V Input)
37	NC	No Connection (Reserve)
38	VLED	LED Power Supply 7V-20V
39	VLED	LED Power Supply 7V-20V
40	VLED	LED Power Supply 7V-20V

Note1: Viewing from rear of the module

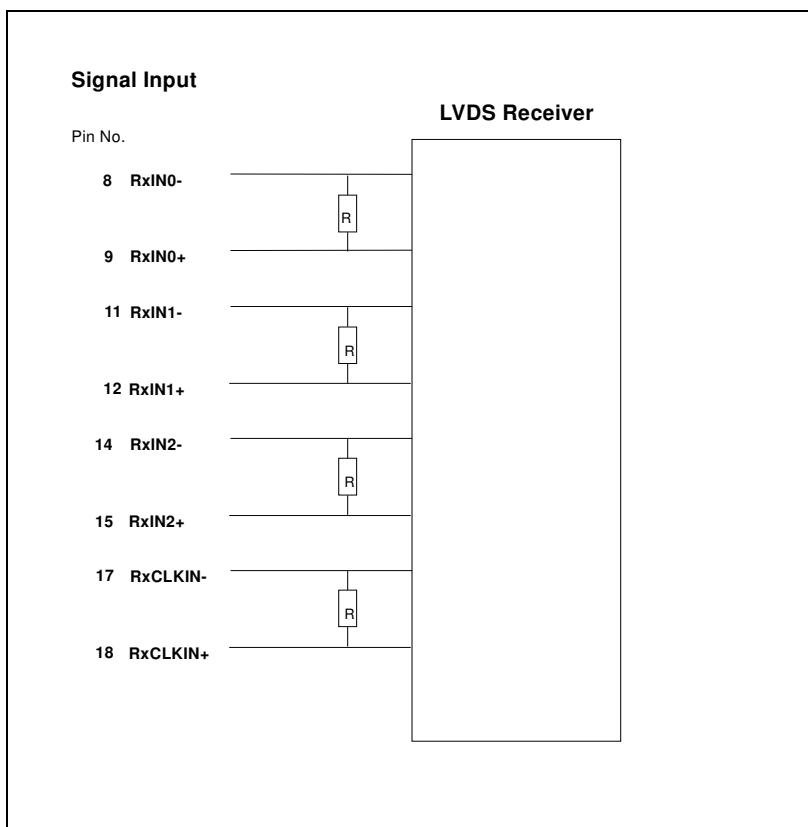
Note2: Start from right side



Note3: Input signals shall be low or High-impedance state when VDD is off.

internal circuit of LVDS inputs are as following.

The module uses a 100ohm resistor between positive and negative data lines of each receiver input



6.4 Interface Timing

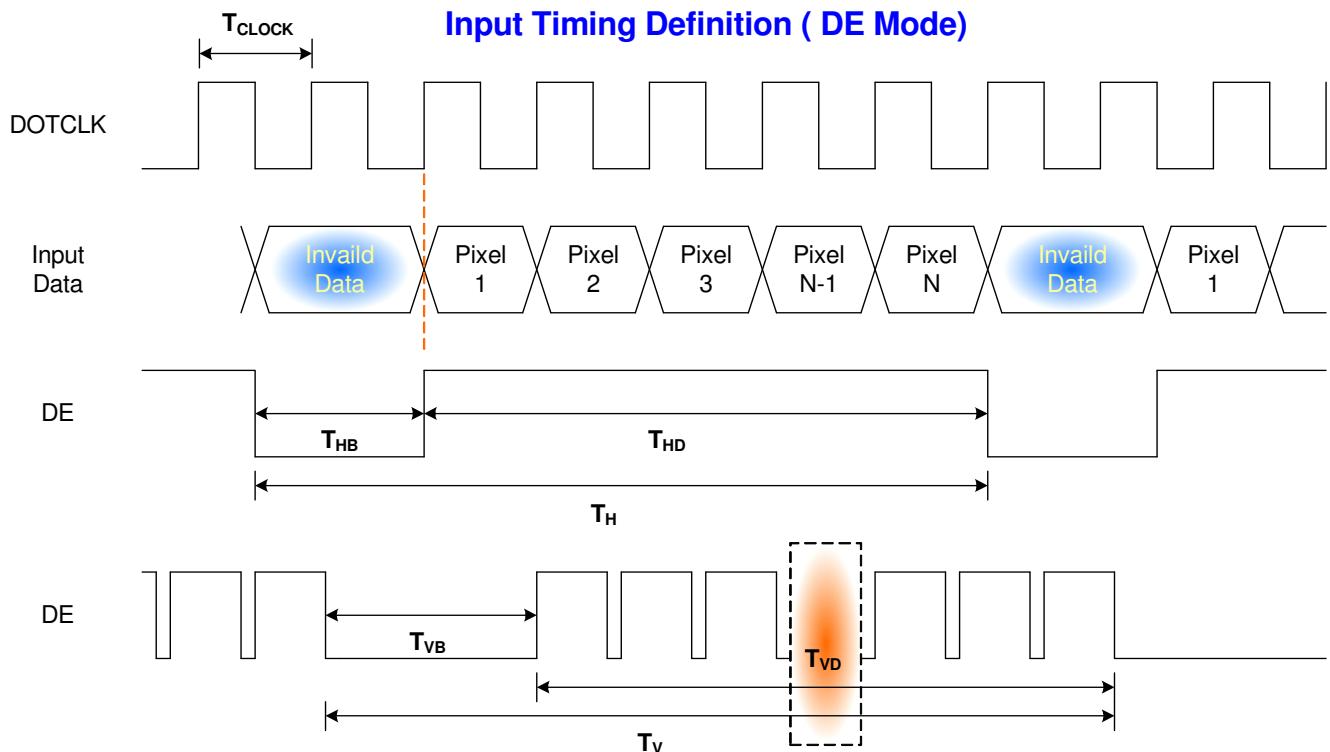
6.4.1 Timing Characteristics

Basically, interface timings should match the 1366x768 /60Hz manufacturing guide line timing.

Parameter	Symbol	Min.	Typ.	Max.	Unit
Frame Rate	-	50	60	-	Hz
Clock frequency	$1/T_{Clock}$	-	72	-	MHz
Vertical Section	Period	T_V	780	803	T_{Line}
	Active	T_{VD}	768	-	
	Blanking	T_{VB}	12	35	
Horizontal Section	Period	T_H	1426	1494	T_{Clock}
	Active	T_{HD}	-	1366	
	Blanking	T_{HB}	60	128	

Note : DE mode only

6.4.2 Timing diagram





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6.5 Power ON/OFF Sequence

TBD

7. Connector Description

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

7.1 TFT LCD Module

Connector Name / Designation	For Signal Connector
Manufacturer	IPEX or compatible
Type / Part Number	IPEX 20455-040E-12 or compatible
Mating Housing/Part Number	IPEX 20453-040T-01 or compatible

8. LED Driving Specification

8.1 Connector Description

It is a intergrative interface and comibe into LVDS connector. The type and mating refer to section 7.

8.2 Pin Assignment

PIN#	Signal Name	Description
31	VLED_GND	LED Ground
32	VLED_GND	LED Ground
33	VLED_GND	LED Ground
34	NC	No Connection (Reserve)
35	PWM	System PWM Signal Input
36	LED_EN	LED enable pin(+3V Input)
37	NC	No Connection (Reserve)
38	VLED	LED Power Supply 7V-20V
39	VLED	LED Power Supply 7V-20V
40	VLED	LED Power Supply 7V-20V

9. Vibration and Shock Test

9.1 Vibration Test

Test Spec:

- Test method: Non-Operation
- Acceleration: 1.5 G
- Frequency: 10 - 500Hz Random
- Sweep: 30 Minutes each Axis (X, Y, Z)

9.2 Shock Test Spec:

Test Spec:

- Test method: Non-Operation
- Acceleration: 220 G , Half sine wave
- Active time: 2 ms
- Pulse: X,Y,Z .one time for each side

10. Reliability

Items	Required Condition	Note
Temperature Humidity Bias	Ta= 40°C, 90%RH, 300h	
High Temperature Operation	Ta= 50°C, Dry, 300h	
Low Temperature Operation	Ta= 0°C, 300h	
High Temperature Storage	Ta= 60°C, 300h	
Low Temperature Storage	Ta= -20°C, 300h	
Thermal Shock Test	Ta=-20°C to 60°C, Duration at 30 min, 100 cycles	
ESD	Contact : ±8 KV Air : ±15 KV	Note 1

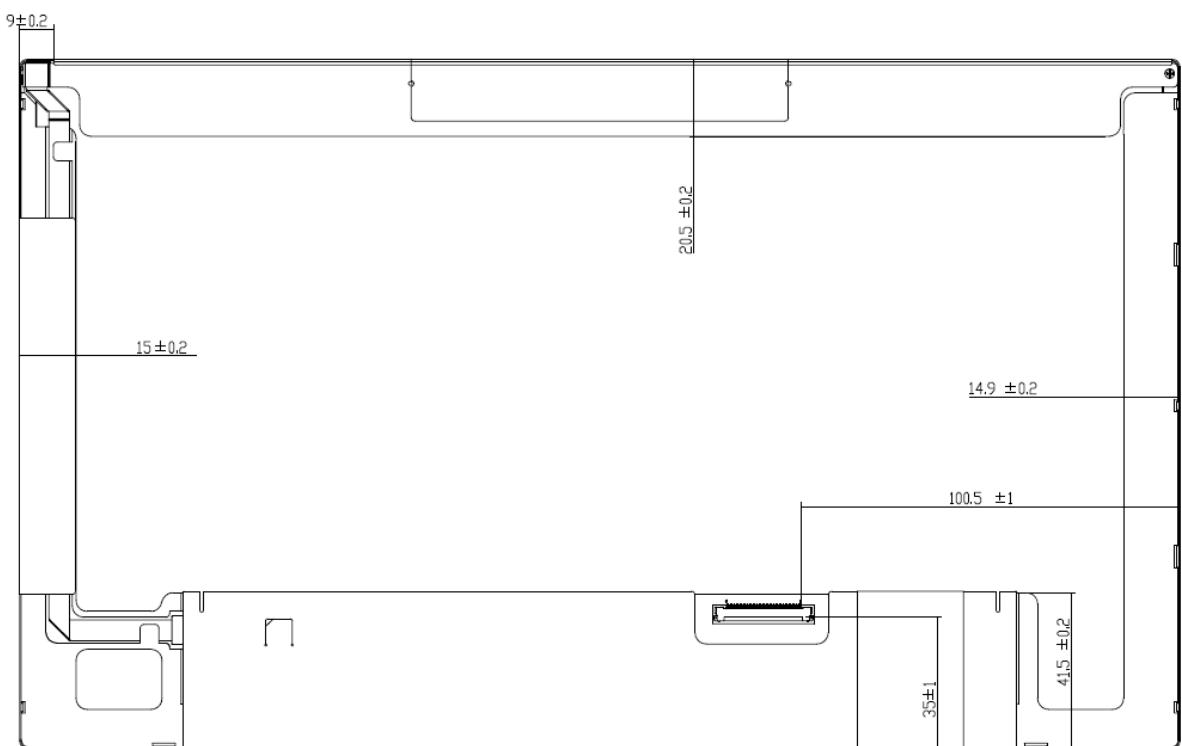
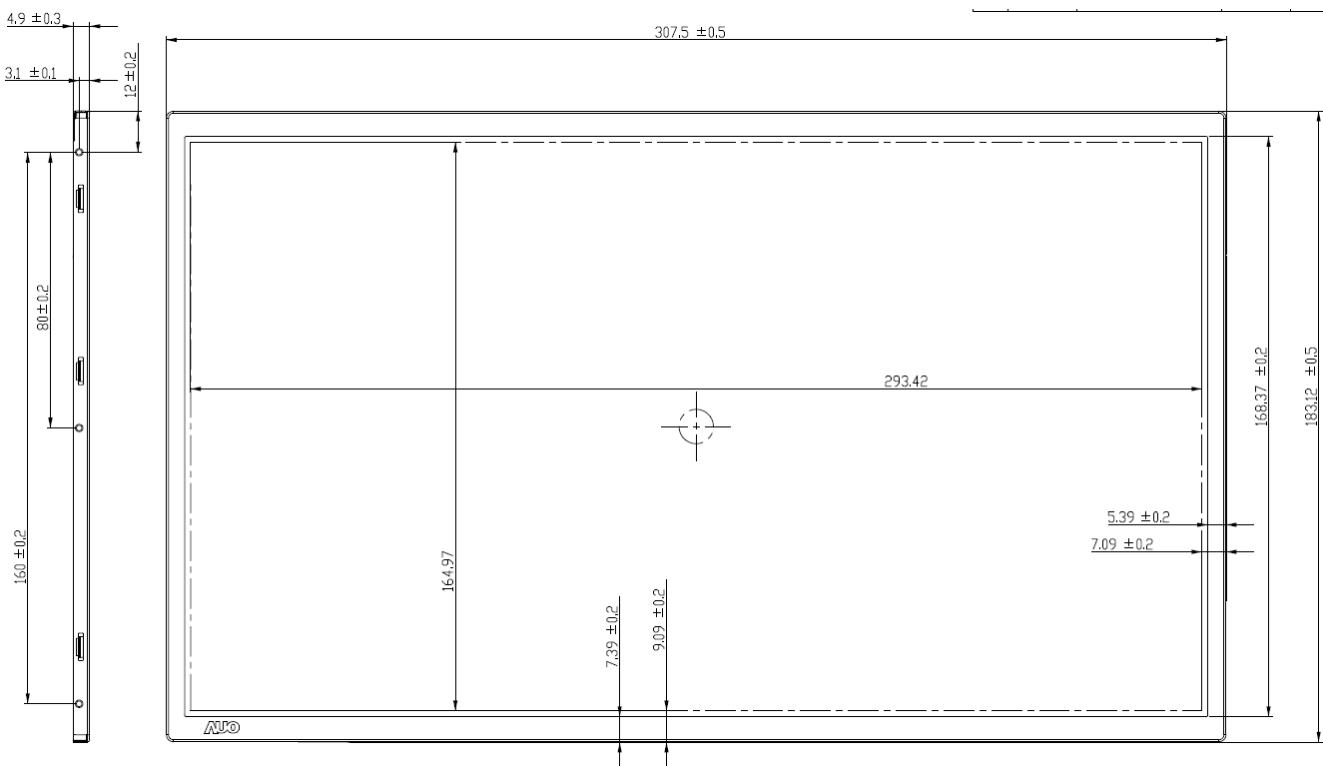
Note1: According to EN 61000-4-2 , ESD class B: Some performance degradation allowed. No data lost

- . Self-recoverable. No hardware failures.

Remark: MTBF (Excluding the LED): 30,000 hours with a confidence level 90%

11. Mechanical Characteristics

11.1 LCM Outline Dimension





12. Shipping and Package

12.1 Shipping Label Format

TBD



12.2 Carton package

The outside dimension of carton: **TBD**

12.3 Shipping package of palletizing sequence

TBD

13. Appendix: EDID description

TBD